

INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R5 / 2-17)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901

FAX: (317) 233-5627 E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting your APR. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at esp@idem.IN.gov. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at esp@idem.IN.gov or (800) 988-7901.

SECTION A	FACILITY INFOR	MATION
Name of facility Toyota Boshoku Indiana		
Name of parent company (<i>if applica</i> Toyota Boshoku America	ble)	
Street address (number and street) 1698 S. 100 W		
City / State / ZIP code Princeton, IN, 47630		
Website of facility / company toyotaboshokuamerica.com		
sasaku salosisaan eesa ka	CONTACT INFO	RMATION
Name of Contact (Mr. / Mrs. / Ms. / Mr. Philip Alvey	Dr.)	Title EHS Manager
Telephone number (812) 632-8868	FAX number (812) 253-7175	E-mail address philip,alvey@toyota-boshoku.com
Mailing address (if different from fa		
City / State / ZIP Code		
	REPORTING F	PERIOD
Reporting period dates (<i>mm/dd/yyy</i> 04/01/2018-3/31/2019		
Yes—If yes, answer quest	rmance Report of your membership term? ion 1b. inge in Information" section of this report.	
✓ Yes—If yes, please compl	diana Environmental Stewardship Program mer ete all sections of this annual report. e all sections of this annual report except for Se	•
	CHANGE IN INFO	RMATION
In your ESP application and, perha changes or additions to your facility	ps, in previous annual performance reports, you's list of products or activities?	u described what your facility does or makes. Have there been any
Yes—If yes, please d	escribe them:	
☑ No		
SECTION B	PUBLIC OUTREACH AND PER	FORMANCE REPORTING
Why do we need this information IDEM needs to know how environm public.	? ental information was shared with the	What do you need to do? Describe how the facility has shared and plans to share environmental information.
Please briefly describe the activities report publicly on its environmental	, , ,	g period to interact with the community on environmental issues and to
Please indicate which of the following as many as appropriate.	ng methods your facility plans to use to make it	s ESP Annual Performance Report available to the public. Please check
☐ Web site (http://www.) ☐ Open house 🗹 Mer	etings

SECTION C

ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT

Why do we need this information?
Facilities need to have implemented an EMS that meets certain criteria and use an ISO 14001 EMS Lead Auditor at least every thirty-six (36) months to assess the EMS.

What do you need to do? Answer the following questions about your EMS.

7	<u> </u>	ent date that an ISO 14001 EMS Lead Auditor performed an EMS assessment at your facility? 7/11/2018
C.3	_	nization of ISO 14001 EMS Lead Auditor who conducted the most recent EMS assessment: / Lead Auditor/NSF
3	Is the date of the mo	st recent EMS assessment performed by an ISO 14001 EMS Lead Auditor within the past thirty-six (36) months?
	Yes—if yes	s, skip to Question 4.
		please have your ISO 14001 EMS Lead Auditor complete and sign the following checklist, indicating whether or not your EMS s the listed criteria for ESP membership:
	Yes No	Evidence of senior management support, commitment, and approval.
	Yes No	A written environmental policy directed toward compliance, pollution prevention, and continuous improvement.
	Yes No	Identification of the environmental aspects at the entity.
	Yes No	Prioritization of the environmental aspects and a determination of those aspects deemed significant considering, at the minimum, environmental impacts and applicable laws and regulations.
	Yes No	Established priorities, and environmental objectives and targets for continuous improvement in environmental performance and for ensuring compliance with applicable environmental laws, regulations, and permit conditions. Objectives and targets must go beyond current legal requirements and specify the environmental media, types of pollution to be prevented or reduced, implementation activities, and projected time frames.
	Yes No	An established community outreach mechanism that includes identifying and responding to community concerns; informing the community of important matters that affect the community; and reporting on the EMS, including reporting to the public on the environmental policy and significant aspects.
	Yes No	Incorporation of environmental and pollution prevention planning in the development of new products, processes, and services and modifications of existing processes.
	Yes No	Evidence of clear responsibility for implementation, training, monitoring, EMS maintenance, taking corrective action, and ensuring compliance with applicable environmental laws, regulations, and permit conditions.
	Yes No	Documentation of the implementation procedures and the results of implementation.
	Yes No	Appropriate written EMS procedures.
	Yes No	An annual evaluation of the EMS with written results provided to senior management and affected employees.
a Part of the American Inches		
	Signature of ISO 140	001 EMS Lead Auditor Date (month, day, year)
ব	Were any deficiencie	s found during the most recent EMS assessment?
		s, describe any deficiencies found and the corrective action taken to address each deficiency:
	,	organization has not conducted spill drills or TDI release drills. (Drills scheduled to be conducted) rk insturction not followed on work instruction for contractor and visitor sign in. (Update to current electronic sign in procedure)
	☐ No	
5	ISO 14001: ISO 14001: ESP Indep	of was used to perform the independent EMS assessment? 2015 Certified audit 2004 Certified audit endent Assessment Protocol se specify):
5		to a recognized standard? s, what standard does the EMS follow (please provide a copy of the most recent certificate)? ISO 14001:2015 ISO 14001:2004 Responsible Care EMS Responsible Care 14001

SEC	CTION C	ENVIRONMENTAL MANA	GEMENT SYSTEM ASSE	SSMENT
		Street Advisory (Net of New Court Andread Advisory) and Assessment Assessment Advisory (New York)	NTINUED	
7	When was the last Senior Mana Month / Year: 6/2018	gement review of your EMS complete	37	
	***************************************	ame and title)? Adachi - Presiden	t	
ŝ	When did your facility last condu	ct an internal or corporate environmen	ntal compliance audit? Do	not include inspections or site visits by regulatory
	Scope of the compliance a	udit: ISO14001:2015		
	Month(s) / Year(s): 7/201	8-3/2019	_ TRIN - Philip Ah	/eV
) (e.g., facility staff, corporate, third pa		
9	EMS effective? What changes,	enced within the facility during the pas if any, have been made to your facility	t year. Were the applicable 's emergency or continger	e emergency and contingency plans detailed in the cy plans?
No e	mergencies - but visualization of	take cover shelters was increased in	FY18	
90	Has your facility corrected all ins assessments?	tances of potential environmental nor	-compliance and EMS nor	-conformance identified during your audits and other
	☐ Yes—If yes, briefly summarize improvements made as a result compliance audit(s).	te corrective actions taken and other of your EMS assessment(s) or	☐ No—If no, please plans to correct thes	· -
		A STATE OF THE STA		
SEC	CTION D	ADDITIONA	L INFORMATION	
This	y do we need this information? information will help IDEM to eff ironmental Stewardship Program			What do you need to do? Answer the questions as completely as possible.
1			tary programs participated	in during the past twelve (12) months.
2	Has your facility taken advantag	e of any ESP incentives? If so, please	e describe the implementa	tion process and list additional benefits IDEM should
Com	pliance monitoring for members			
8	If your facility was not registered has ESP been instrumental in a	to the ISO 14001 standard prior to be	ecoming an ESP member,	has ESP helped you to pursue registration? If so, how
etalija promonin	The state of the s	**************************************		
SEC	TION E	ENVIRONMENTAL IMPR	OVEMENT INITIATIVE RE	SULTS
Why	y do we need this information?			What do you need to do?
	lities need to share the results of tive that was pursued during the		Reference Sect this section, Sur	on F for "Category" and "Indicator" options to complete nmarize your facility's progress on achieving the
	ort cumulative program reduction		initiative you ide	ntified in the application or last year's APR. For use call (800) 988-7901 or email esp@idem.IN.gov.
Initi	ative #1		assistance, piec	
Cate	egory 1: Air Emissons	Baseline	Current	Cost Savings

Initiative #1				
Category 1: Air Emissons Indicator 1:	Baseline (indicate measurement unit)	Current (indicate measurement unit)	Cost Savings	
Calendar year	2018	2018		
Actual quantity (per year)	12762	12467	\$38,730	
Production unit (select one)	Earned Labor Hours Other specify (e.g. G	, , , , , , , , , , , , , , , , , , , ,	roduction lbs.	
Production Quantity	181809	179438	NA	
Normalization factor (Current year	production ÷ Baseline year produ	uction) .99		

Normalized quantity (Actual current year quantity - Actual baseline quantity) x Normalization factor - 2347.29

Briefly describe how you achieved improvements for this environmental initiative or, if relevant, any circumstances that delayed progress. We had plant growth happening in FY18. Building Additions and extensive equipment additions. We minimized this impact with continuation of our LED lighting exchange, motion sensor additions to lighting to reduce time lights are on during breaks, between shifts, and non work days. Also HVAC temp adjustments

SECTION E	ENVIRONMENTA	L IMPROVEMENT INITIATIVE I	RESULTS
Initiative #2			
Category 2: Waste	Baseline	Current	Cost Covings
Indicator 2:	(indicate measurement unit)	(indicate measurement unit)	Cost Savings
Calendar year	2018	2018	
Actual quantity (per year)	368	336	\$1,152
Production unit (select one)	Earned Labor Hours	Production units X Pro	duction lbs.
roduction and (defect one)	Other specify (e.g. Gallo	ons, length, etc.)	
Production Quantity	181809	179438	NA NA
Normalization factor (Current year	r production ÷ Baseline year prod	Juction) ,99	
Normalized quantity (Actual curre	nt year quantity - Actual baseline	quantity) x Normalization factor	or - 2347,29
Briefly describe how you achieved Improved recycling of production p	I improvements for this environme plant waste,	ental initiative or, if relevant, any	circumstances that delayed progress.
Initiative #3			
Category 3: Water	Baseline	Current	Cost Savings
Indicator 3:	(indicate measurement unit)	(indicate measurement unit)	
Calendar year	2018	2018	C14 044
Actual quantity (per year)	18192 m3	14524 m3	\$11,844
Production unit (select one)	Earned Labor Hours Other specify (e.g. Gallo	Production units Production units Production units Productions, length, etc.)	duction lbs. nt
Production Quantity	1030	1234	NA
Normalization factor (Current year	production ÷ Baseline year prod	fuction) X 1.20	
Normalized quantity (Actual curren	nt year quantity - Actual baseline	quantity) x Normalization factor	or 245
levels adjusted, installation of auto	flush toilets, auto faucets.		circumstances that delayed progress lage, Cooling towers efficiency monitored and float multiple initiatives, please indicate which specifically.
2. Are there other best manageme	ent practices (BMPs) you can shar	re correlating to your initiative(s)	?
3. If the objectives and targets ass environmental initiative(s). If multi			attained, please verify continued progress toward the
4. Please provide a narrative sum	mary of progress made toward <i>qu</i>	ralitative, significant EMS objecti	ves and targets, if any.
5. Please list any state, U.S. EPA,	or other partnership programs to	which you are reporting this data	a (e.g., Energy Star, Project XL).
6. Is your entity willing to share the Partners for Pollution Prevention of		ative(s) and its best managemer Yes No	nt practices (BMPs) at the ESP Annual Meeting and/or a

SECTION F

ENVIRONMENTAL IMPROVEMENT INITIATIVE

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance.

What do you need to do? Refer to the Environmental Performance Table and answer the following questions.

Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2015) and the future year (e.g., 2016). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category	Indicator	Baseline Year 20 18	Future Year 20 19	Unit
	Recycled content			Pounds, tons
Material Procurement	☐ Hazardous/toxic components			Pounds, tons
Suppliers' Environmental Performance	Specify indicator:			As specified for the particular indicator
	☐ Materials used			Pounds, tons
	☐ Hazardous materials used			Pounds, tons
☐ Material Use	Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			Pounds, tons
☑ Water Use	☑ Total water used	14524 m3	14379 m3	Gallons
	☐ Electricity			kWh / MWh, Btu / MMBtu
	☐ Steam			kWh / MWh, gallons, ft ³
	☐ Natural gas			Btu / MMBtu
	Diesel			Gallons
	☐ Propane / LPG			Btu / MMBtu, gallons
☐ Energy Use	☐ Gasoline			Gallons
	Solar			kWh / MWh
	☐ Wind			kWh / MWh
	☐ Landfill gas			Btu / MMBtu
	☐ Combined heat and power			kWh / MWh, Btu / MMBtu
	Other:			
	Land and habitat conservation			Square feet, acres
Land and Habitat	Community land revitalization			Square feet, acres
	☑ Total GHGs	12467	12218	MTCO2E
	□VOCs			Pounds, tons
	□ NOx, SOx, PM _{2.5} , PM ₁₀ , or CO			Pounds, tons
M Air Emissions	☐ Air toxics			Pounds, tons
1	Odor			European Odour Units
	Radiation			Curies, Becquerels
	☐ Dust			Pounds, tons
	☐ COD or BOD			Pounds, tons
	☐ Toxics			Pounds, tons
	☐ Total suspended solids			Pounds, tons
☐ Discharges to Water	□ Nutrients			Pounds, tons of N or P
	Sediment from runoff			Pounds, tons
	☐ Pathogens			MPN/ml, CFU/ml
	☑ Landfill	336	332	Pounds, tons
Non-hazardous Waste	☐ Incineration			Pounds, tons
☐ Hazardous Waste	Reused/recycled off-site			Pounds, tons, gallons
	Other:			Pounds, tons, gallons
□ Noise				dBA
☐ Vibration	☐ Vibration			Inches per second
	Expected lifetime energy use			kWh / MWh, Btu / MMBtu
	Expected lifetime water use			Gallons
☐ Products	Expected lifetime waste to air, water, or land from product use			Pounds, tons
	☐ Waste to air, water, or land from disposal or recovery			Pounds, tons

SECTION F FUTURE YEAR ENVIRONMENTAL IMPROVEM CONTINUED	ENT INITIATIVE
If the environmental improvement initiative(s) will be qualitative in nature, please describe.	
What activities or process changes do you plan to undertake at your facility to accomplish your in process line, employee training)? Continued installation of LED lighting and motion sensors, Upgade HVAC when replaced, Continue so is not currently recycled, Enhanced visibility and training of recycling containers. Does this initiative address a significant aspect in your EMS? Yes No—If no, please explain why you believe this indicator should be included as an environment.	earch for recyclers for current production watste that
CERTIFICATION AND PLEDGE	
On behalf of (name of facility) Toyota Boshoku Indiana I certify that the information contained in this Annual Performance Report and attachments is accurate	e to the best of my knowledge and that this facility is
to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applica requirements, or has a corrective action program in place to attain compliance.	
We, Toyota Boshoku Indiana , commit to maintaining the principles and gosystem for our facility's Indiana Environmental Stewardship Program status. We agree to strive for further U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Facilities. We understand that we must meet the requirement of implementing one (1) new, independent membership (for a total of four (4) initiatives), that the Annual Performance Report must be submitted reapply to the Indiana Environmental Stewardship Program every four (4) years.	Ill compliance with all regulations promulgated by the Program and to share our success stories with other ent environmental improvement initiative each year o
I understand that the information provided in this Annual Performance Report will be public record. I signatory, and fully authorized to execute this statement on behalf of the corporation or other legal en Performance Report.	
Signature	Date (month, day, year) 3/26/2019
Printed signature Philip Alvey	Title EHS Manager



INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM CHECKLIST FOR POTENTIAL **REGULATORY INCENTIVES**

State Form 53706 (R2 / 9-09) INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **ENVIRONMENTAL STEWARDSHIP PROGRAM**

Indiana Department of Environmental Management Office of Pollution Prevention and Technical Assistance 100 North Senate Avenue, Mail Code 64-00

Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 Fax: (317) 233-5627 E-mail: esp@idem.in.gov

INSTRUCTIONS: As a member of the Indiana Department of Environmental Management's Environmental Stewardship Program (IDEM ESP), your facility is eligible to receive extended regulatory incentives. Completing this checklist does not commit your facility to receiving such benefits nor does it limit the ability to receive unchecked incentives in the future. IDEM will use this checklist to facilitate internal discussions with the appropriate IDEM staff. Please use the following checklist to indicate which regulatory incentive(s) your facility is interested in receiving and provide the requested information. IDEM will evaluate your request and will provide you with an e-mail summarizing your approved incentive(s) and any further action that is needed.

If you have questions, please contact IDEM at <u>esp@idem.in.gov</u> or 800-988-7901.
APPLICANT INFORMATION
Name of facility Toyota Boshoku Indiana
Facility location, street address 1698 S. 100 W
Facility location, city / State / ZIP code Princeton, IN 47670
Contact name Philip Alvey
Telephone number 812-632-8868
E-mail philip.alvey@toyota-boshoku.com
OFFICE OF LAND QUALITY INCENTIVES
Advanced announcement of routine large quantity generator; small quantity generator; and treatment, storage, and disposal inspections
Assign the same Office of Land inspector for all inspections at this source
Name of inspector
Assign the same Office of Land permit writer for all new and modified land permits at this source
Name of permit writer
Low priority for routine large quantity generator inspections
OFFICE OF AIR QUALITY INCENTIVES
Do you currently have a pending permit, permit modification, or renewal application with IDEM? Yes No If yes, who is the IDEM permit writer?
✓ Advanced announcement of routine inspections
Alternative compliance or monitoring strategies
Permit number
Possible alternative strategies
Alternative due date for certain quarterly or semi-annual reports
Permit number
Type of report and alternative due date
Assign the same inspector for all air inspections at this source
Name of inspector Assign the same permit writer for all new and modified air permits at this source
Name of permit writer
Expedited permits including on-site pre-permit application meetings with the permit writer and compliance inspector, and post-application meetings
with members if requested or necessary (must notify Office of Air Quality in advance to make use of this incentive)
Extend federally enforceable state operating permit (FESOP) renewal term to up to ten (10) years
Permit number
Extended minor source operating permit (MSOP) renewal term to up to ten (10) years
• Permit number 1/1051-28157-00045
Flexible permit language Permit number
Describe the types of operational situations that may benefit from flexible permit language and provide affected section of permit
because the types of sportal and they sentent nem nember permit language and provide disease decision of permit
✓ Low routine inspection priority
Reduce reporting frequency from quarterly to semi-annual
Permit number
Streamline permit renewal application process for FESOP or Title V permit renewals
OFFICE OF WATER QUALITY INCENTIVES
Do you currently have a pending permit, permit modification, or renewal application with IDEM? Tyes No
If yes, who is the IDEM permit writer?
Ability to submit discharge monitoring reports (DMRs) annually
Permit number
Advanced announcement of routine inspections
 Assign the same drinking water inspector for all future drinking water inspections at this source Name of inspector
Assign the same drinking water permit reviewer for all future permits and modifications
☐ vesign the same quinking water betruit reviewer for an intrine betruits and undiffications

 Assign the same national pollutant discharge elimination system (NPDES) inspector for all future NPDES inspections at this source Name of inspector
Assign the same NPDES permit writer for all future NPDES permits and modifications Name of permit writer
Exemption from submitting monthly monitoring reports (MMR) Permit number エルペメ さいて
Exemption from submitting monthly reports of operation (MRO) • Permit number
Expedite drinking water permitting and well site selection approval for a permit submitted on (date) or for a planned permit submission on (date)
Flexible permit language Permit number Describe the types of operational situations that may benefit from flexible permit language and provide affected section of permit
☑ Low priority for routine NPDES inspections
Reduction in NPDES permit sampling frequency Permit number Provide suggested frequency: Provide basis for proposed sampling frequency
 Accelerate renewal of existing land application permit Permit number Renewal date
Reports for the land application program submitted within sixty (60) days of the last day of each calendar month for the term of the permit Permit number
✓ Streamline and expedite NPDES renewal application process • Renewal date (0-15-202)
PARTICIPATION STATEMENT
PARTICIPATION STATEMENT On behalf of Toyota Boshoku Indiana , I certify that: I understand that completing this checklist does not commit my facility to receiving such benefits nor does it limit my ability to take advantage of unchecked incentives in the future; I understand that completing this checklist does not afford my facility such incentives until IDEM provides me with written notice of the
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PARTICIPATION STATEMENT On behalf of Toyota Boshoku Indiana I certify that: I understand that completing this checklist does not commit my facility to receiving such benefits nor does it limit my ability to take advantage of unchecked incentives in the future; I understand that completing this checklist does not afford my facility such incentives until IDEM provides me with written notice of the approved request(s); I understand that IDEM approved incentives requiring a permit modification or administrative amendment is not put into effect until the modification or amendment is completed; I understand that the incentives provided to ESP members may be revised by IDEM at any time; I have read and agree to the terms and conditions for Application and Participation in ESP, as specified in the Indiana Environmental Stewardship Program Guidelines and Application Instructions; My facility has conducted an objective assessment of its compliance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompliance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable Federal, State, tribal, and local environmental requirements; and. I regree that IDEM's decision whether to approve my requested incentives is wholly discretionary, and I waive any right that may exist under any law to challenge IDEM's acceptance or denial of my requested incentives. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is a member of ESP. Signature I date 3 - 26 - 261 § Exinted mane Philip Alvey
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PARTICIPATION STATEMENT On behalf of Toyota Boshoku Indiana I certify that: I understand that completing this checklist does not commit my facility to receiving such benefits nor does it limit my ability to take advantage of unchecked incentives in the future; I understand that completing this checklist does not afford my facility such incentives until IDEM provides me with written notice of the approved request(s); I understand that IDEM approved incentives requiring a permit modification or administrative amendment is not put into effect until the modification or amendment is completed; I understand that the incentives provided to ESP members may be revised by IDEM at any time; I have read and agree to the terms and conditions for Application and Participation in ESP, as specified in the Indiana Environmental Stewardship Program Guidelines and Application Instructions; My facility has conducted an objective assessment of its compliance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompliance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable Federal, State, tribal, and local environmental requirements; and. I regree that IDEM's decision whether to approve my requested incentives is wholly discretionary, and I waive any right that may exist under any law to challenge IDEM's acceptance or denial of my requested incentives. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is a member of ESP. Signature I date 3 - 26 - 261 § Exinted mane Philip Alvey